

# IP Telephony Fundamentals: What You Need to Know to “Go To Market”

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## What Will Be Covered

- What is Voice over IP?
- VoIP Technology Basics
- How Do I Know if We're Ready?
- What "Real" Cost Savings Should I Expect?
- Putting it All Together
- Conclusion, Q&A

## What is Voice Over IP?

- The Simple Answer – It's your “traditional” voice services transported across a common IP infrastructure.
- The Real Answer – It's the convergence of numerous protocols, components, and requirements that must be balanced to provide a quality voice experience.

## Recognize the Reality of IP Telephony

- IP is the catalyst for convergence of technology and organizations
- There are few plan templates for convergence projects
- Everybody seems to have a strong opinion
- Requires an educational investment in the technology (learning curve)
  - Requires an up-front investment in the technology that can be leveraged for subsequent deployments
- Surveys indicate deployment is usually more difficult than anticipated
- Most implementations are event driven (that means there is a broader plan)

## IP Telephony vs. VoIP

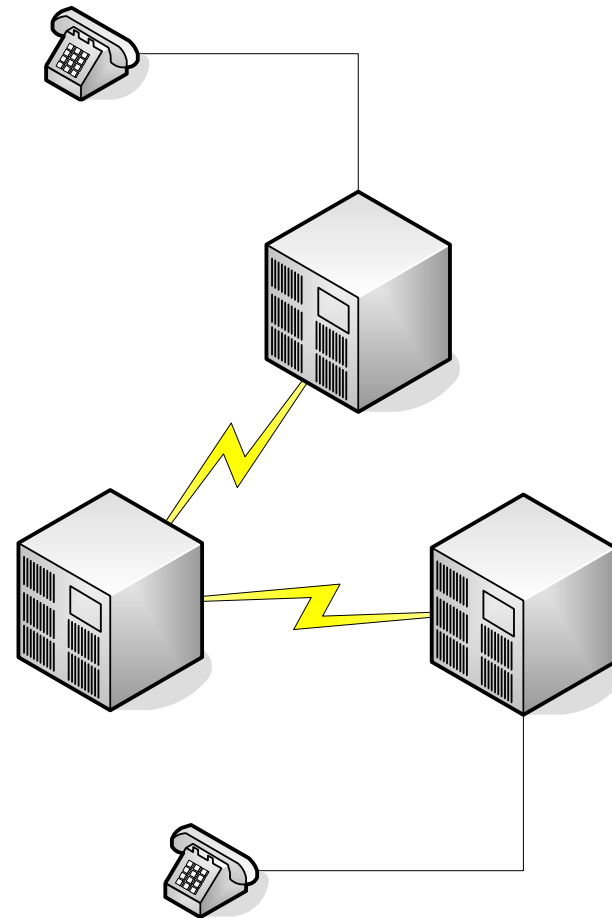
- Voice over IP – A broad technology that encompasses many, many facets.
- IP Telephony – What you're going to implement to actually deliver services across your network
  - Focuses more on features than possibilities
  - Narrows focus to specific implementations and requirements
  - Sets appropriate context for discussions

## Why Does Convergence Matter?

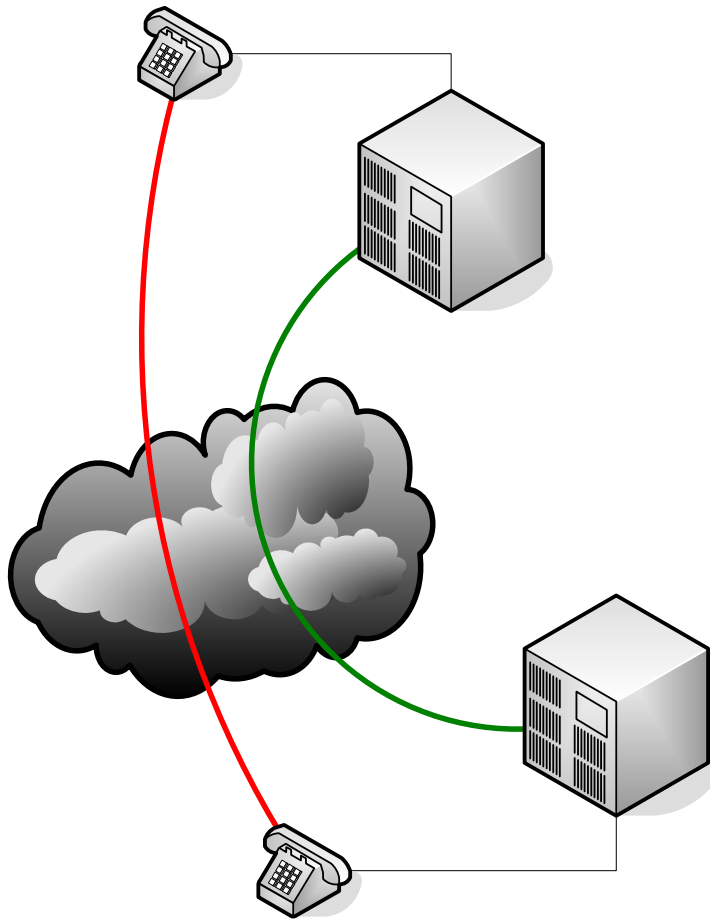
- Converged networks provide a means to simplify support structures and staffing.
- Converged networks create new opportunities for a “richer” communications environment
  - Improved Unified Messaging
  - Unified Communications
  - The Promise of Video
- Converged networks provide methods to reduce costs (if you do things right)

## The Basics – TDM (vs. VoIP)

- TDM – Time Division Multiplexing
- Traditional phone Networks “Nail Up” a Line from End-to-End
- Provided Dedicated Resources, But Creates “Forced Idle Time”
- Quality Ensured By Engineering for Single Standard, Volume



## The Basics (TDM vs.) VoIP



- With VoIP, Traffic Flows Across Some Common IP Network
- Call Control Servers Direct/Control Traffic to Varying Degrees
- Call Flows (Normally) Go Directly From Endpoint to Endpoint
- Call Path is not fixed and may change dynamically



## So What's The Advantage?

- VoIP can enable more efficient use of circuits deployed through effective CODEC selection
- When no voice traffic is present, the line is not automatically idle
- With high bandwidth connections, extremely high calling volume supported on a single interface (1 Gbps Ethernet = approx. 12,000 calls)
- If multiple routes are available, connection can re-route without interruption.

## IP Telephony Devices and Roles

- Call Server/Processor
  - Databases of information
    - Phone Configurations
    - Dial Plans
    - Phone Number to Handset Mappings
    - Feature Configurations
  - Provides “the Brains” of the Operation
    - Directs inbound calls
    - Determines routing for outbound calls
    - Determines features available to users and handsets

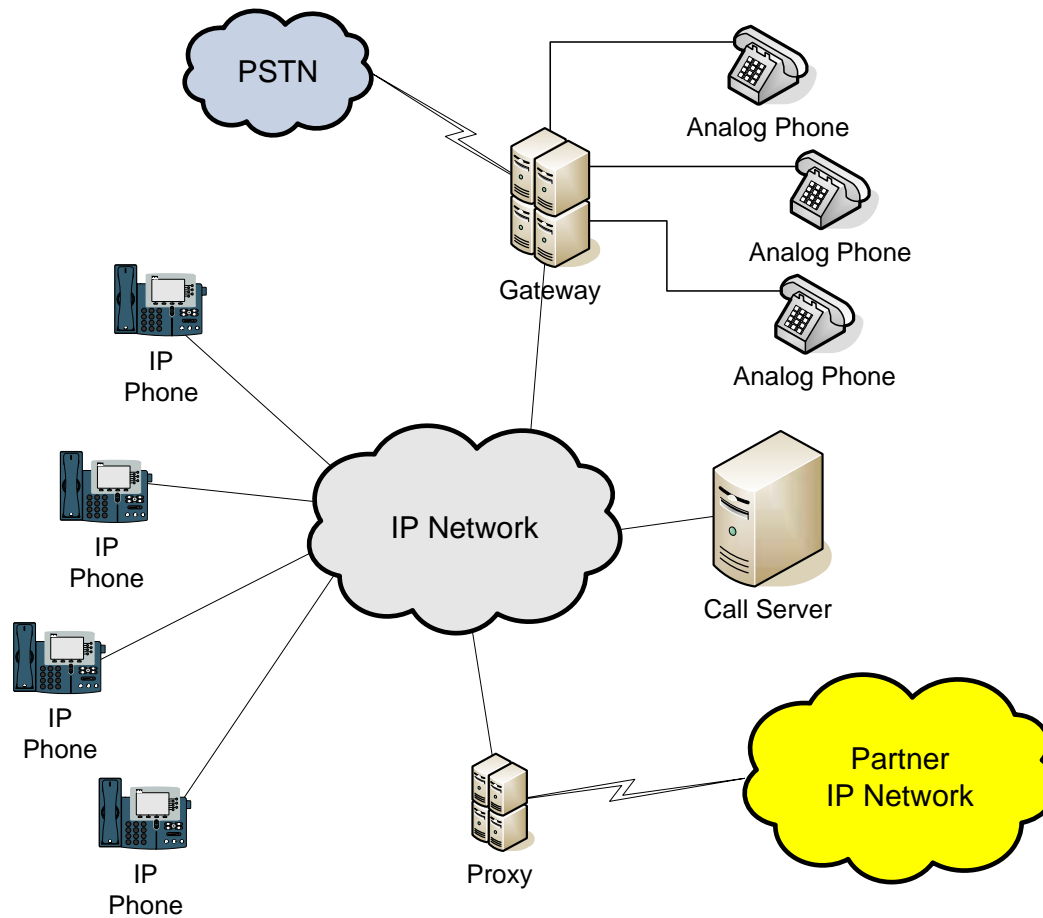
## IP Telephony Devices and Roles

- Gateway (or Media Gateway)
  - Defines boundaries between “types” of calls
    - IP Telephony to PSTN
    - Translation between different Codecs
- Proxy
  - A Server, Device, or Gateway that acts as a “Middle-man” in a conversation
  - Typically used to provide security between a trusted and untrusted domain
  - Can be used to increase visibility
- Analog Telephone Adapter
  - A “basic” gateway that supports an analog phone on an IP system
  - Typically used for remote sites and provides limited options if service unavailable (think Vonage)

## IP Telephony Devices and Roles

- Handset or “Hard Phone”
  - Exactly what it says
    - May be fully IP capable
    - May be digital/analog set supported by a Gateway
  - Features available will depend on combination of phone and IP Telephony system
- “Soft” Phone
  - Software run on a computer
  - May use built-in microphone/speakers, could support variety of headsets
  - Becoming more and more capable of leveraging other connection types (cellular, existing analog connections)

# IP Telephony Devices – What's it Look Like?



## So Why Isn't This "Everywhere?"

- Not everyone has the right hardware in place
- We need a single, authoritative database or way to translate Phone Numbers into IP addresses
- Everyone needs to choose to "open holes" to their networks to accept inbound calls
- Common hardware capabilities are needed to create and sustain the necessary connections
- Movement is in this direction, but still some time before we get there...

## How Does VoIP Impact Data Networks

- Multiple Impacts on Many Aspects
  - Reliability of Data Networks Often not “Voice Ready”
  - Voice Communications Subject to Sensitive (and Finicky) Quality Issues
  - Bandwidth for applications often varies, usually in “spikes” – How does this impact voice support?
- Data Networks Require Re-engineering to Support Voice
  - Reliability improvements through diversity or technology change.
  - Quality of Service must be configured to preserve voice quality
  - Traffic analysis required for end-to-end connections to maintain quality under load
  - Management Platforms Must Adapt.

## Targeting Reliability: Availability = Uptime

| Availability Target | Total Downtime Per Year    |
|---------------------|----------------------------|
| 99.9999%            | 32 Seconds                 |
| 99.999%             | 5 Minutes 15 Seconds       |
| 99.99%              | 52 Minutes 36 Seconds      |
| 99.95%              | 4 Hours 23 Minutes         |
| 99.9%               | 8 Hours 46 Minutes         |
| 99.5%               | 1 Day 19 Hours 48 Minutes  |
| 99.0%               | 3 Days 15 Hours 40 Minutes |



## How Can We Improve Reliability?

- Increase the number of routes to any endpoint
  - Redundant Ethernet connections between switches
  - Redundant WAN/MAN connections or dial-backup capabilities
  - Change technologies (e.g. Private Line to MPLS)
- Avoid deploying “SPOFs” for critical infrastructure
  - Can you afford two call control servers?
  - Can you deploy two voice gateways?
- Stick to standard protocols and interfaces

## Critical Data Resources for IPT

- Dynamic Host Control Protocol Server
  - Automatically assigns IP addresses to stations
  - Must include appropriate information for IP Phones
- Domain Name Services
  - Translate names ([www.plannet.net](http://www.plannet.net)) into IP addresses (10.20.20.101)
  - Some IPT systems may require dynamic registration of phones to DNS servers
  - If possible, best to use names for core IPT servers for configuration purposes

## Critical Resources for IPT

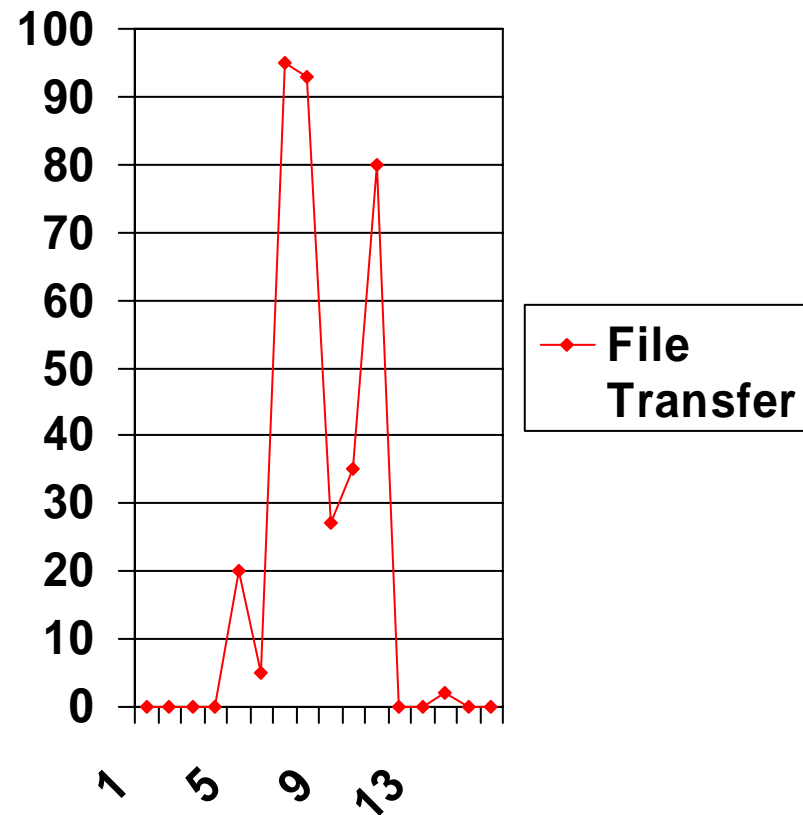
- Switches and Virtual LANs
  - Virtual LAN – a logical grouping of devices to isolate traffic (security, efficiency, or bandwidth reservations)
  - Prevents Voice and Data traffic from “mixing” in a single logical network
    - Enhances security
    - Simplifies Quality of Service activities
    - Can minimize sharing of bandwidth
  - Important note – most IP Phones have a two port switch built-in

## Critical Resources for IPT

- Power
  - Most PBX's provide power to phone over phone line
  - IPT Systems can support this in a variety of ways
    - Phone with dedicated power cord (not typical)
    - Phone using proprietary Power over Ethernet (not typical)
    - Phone using standard Power over Ethernet (typical)
  - Industry standard is IEEE 802.3af
    - Requires that network switches support standard
    - Switches may be limited in ability to power all jacks under certain conditions
    - What do you put on a UPS and where?
  - Requires that you think about how to handle power outages
    - Do you power every phone?
    - Do you power strategically placed phones?
    - What UPS capacity do you need and where?

## How Does My Data Network Impact Voice?

- Data traffic flows tend to be very erratic and “jagged.”
- Aggregating traffic loads like this tends to “smooth” the peaks over time.
- Voice can be very sensitive to sudden congestion this can cause
- Networks must be designed to permit both to coexist.



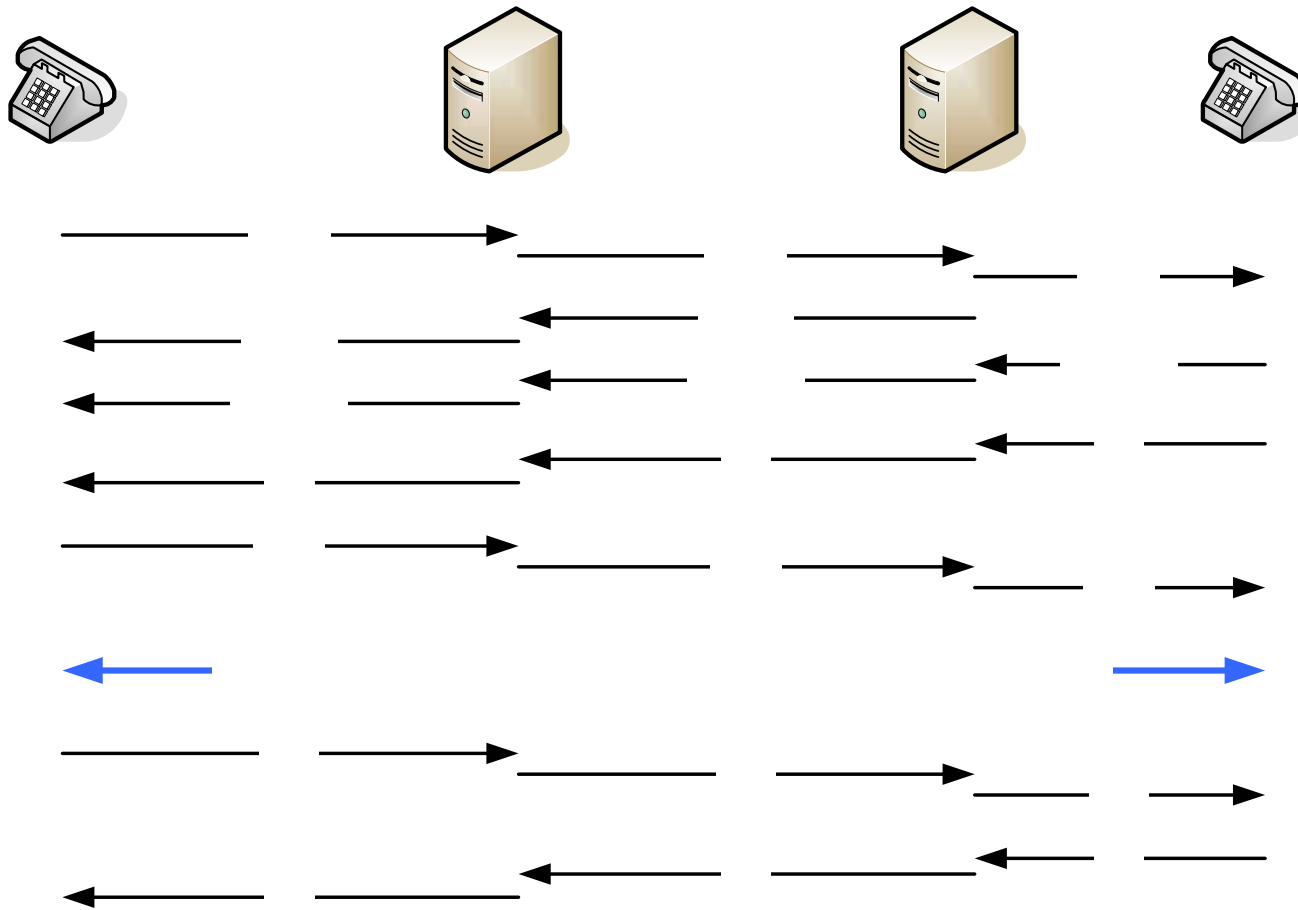
## One Key Difference to Understand

- Data Traffic Typically Uses a “Reliable” Protocol (Transmission Control Protocol)
  - Every packet has a sequence number
  - If the receiving station doesn’t “see” a packet number, it asks for retransmission
  - Protocol “throttles” connection when loss is detected
- Voice Traffic Uses an “Unreliable” Protocol (User Datagram Protocol)
  - No sequence numbers, no retransmission
  - If a loss occurs, there’s no value in sending the packet again
- Result – Data Transmissions correct dynamically, Voice “Just” Loses Pieces of the Transmission

## What's SIP (and Why Do I Care)?

- SIP – Session Initiation Protocol
  - Standards-based method of controlling calls
  - Supports end-point to end-point and end-point to server/proxy/gateway communications
  - Provides “Building Blocks” to Establish Calls, Video-conferences, Text Messaging Sessions
  - Can be “Extended” to Include Context (Presence)
- SIP competes with proprietary signaling protocols, but do you care?
  - Yes if a SIP system provides all required features
  - No if a SIP system leaves holes you can't close
  - Maybe if you can use any handset you can purchase with full feature compatibility

## A Basic SIP Call





## What SIP Really Is

- SIP is a Standard Published by the Internet Engineering Task Force (IETF)
- SIP Defines “Primitives” That Systems Leverage to Perform Functions
  - Make a Call
  - Receive a Call
  - Transfer (to Station or Voice Mail)
  - Music on Hold
- SIP is Designed to be “Vague” and Flexible

## Critical Things About SIP

- SIP is not the protocol that actually carries voice traffic (usually, RTP does this)
- While SIP is a standard, different vendors have “extended” the standard to enhance features
  - SIP defines features implemented on calling servers
  - SIP defines the features available on end-points
  - Features provided must match up between the two for system to work
- In some implementations, SIP does not provide feature parity with proprietary protocols

## What's "Presence?"

- Presence is the Ability of a PBX to:
  - Leverage Multiple Communications Methods (Voice, Video, Text Messaging, E-mail)
  - Direct Calls Intelligently to Users
  - Provide Users Ability to Create Schedules
- Presence is Often (wrongly) "Linked" to SIP
  - SIP Provides an Open Standard that Simplifies Many Aspects of Presence
  - Presence is Really an Application That Leverages IPT, Not Necessarily a "Core Component"

## What's My CODEC (And Why Do I Care)?

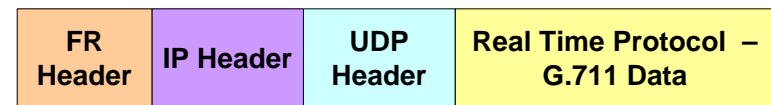
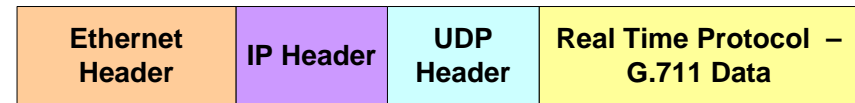
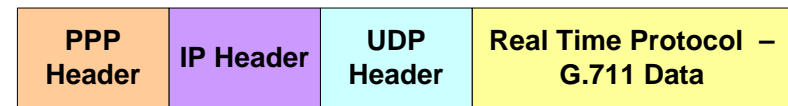
- CODEC – Coder/Decoder
  - A set of rules that defines how voice (analog) will be coded and decoded to and from digital medium
  - Typically based on International Telecommunications Union (ITU) standards (i.e. G.711, G.729)
  - Required to allow VoIP to work at all
- Why do I care what my CODEC is?
  - CODEC defines bandwidth used and quality demands
  - CODEC sets Maximum MOS Score
  - Both end-points must use the same CODEC (or something has to translate)

## Codecs and Voice Quality

| <b>Codec Characteristics</b> |                    |                               |                                 |                |
|------------------------------|--------------------|-------------------------------|---------------------------------|----------------|
| Standard                     | Total Payload      | Payload/<br>Packet<br>(Bytes) | Bandwidth<br>Used<br>(Ethernet) | Maximum<br>MOS |
| G.711                        | 64Kbps             | 160                           | 87.2 Kbps                       | 4.4            |
| G.726                        | 32 or 24 Kbps      | 80 or 60                      | 55.2 Kbps or<br>47.2 Kbps       | 4.2            |
| G.728                        | 16Kbps             | 60                            | 31.5 Kbps                       | 4.2            |
| G.729a                       | 8Kbps              | 20                            | 31.2 Kbps                       | 4.2            |
| G.723.1                      | 6.3 and<br>5.3Kbps | 24,20                         | 21.9 Kbps or<br>20.8 Kbps       | 4.0 or 3.5     |

## Bait & Switch?

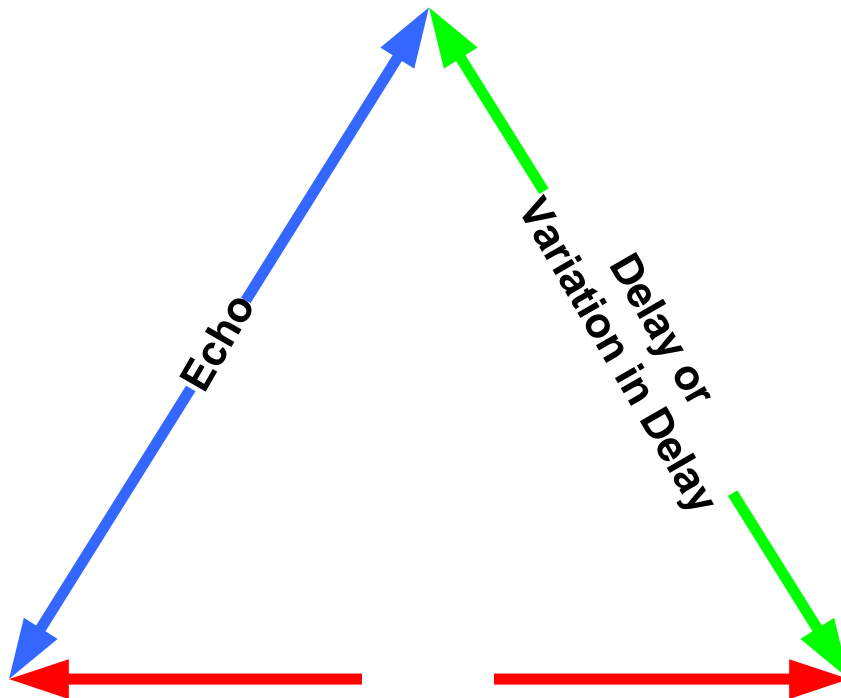
- Payload and Bandwidth are not equal! Why?
- Data Network Protocols “Stack” – Each With a Different Function
- Each Protocol Has a “Header” – Overhead to Communicate Protocol Data
- Payload + Headers = Bandwidth Demanded



## I Have MOS?

- MOS = Mean Opinion Score
  - Measurement of voice quality
  - Originally based on actual user samples/surveys
  - Now calculated based on detected network parameters
  - Score from 1.0-5.0 (4.0 is toll quality)
- Often Reported by Management Systems From Recorded Measurements
- Useful Tool to Find Users' Sensitivities, Report on Issues

## So How Do I Ensure Quality?



- Minimize Delay (Latency)
  - Total Delay End-to-End
  - Often Dictated By Distance
- Minimize Variation in Delay (Jitter)
  - Voice expects one payload every  $X$  ms.
  - Buffering can inject unacceptable jitter
- Minimize Loss (Discard)
  - Data Networks Handle Congestion by Dropping Data
  - Examine Congestion, QoS
- Control Echo



## Latency

- Total Delay to Transmit a Packet Between Endpoints
- Sources of Latency:
  - Distance
  - Codec (Time to Digitize/Compress Voice Sample)
  - Serialization Delay (Time to Put Packet on Wire)
  - Buffering/Queueing
- Of the Latency Sources, Only Buffering/Queueing Can Be Handled With Network QoS

## Jitter

- Variation in Delay
- Codecs Expect to Encode/Decode One Packet Every Xms
- Buffering/Queueing Can Occur At Every “Network Hop”
  - Many Traffic Streams Converging from One Sources
  - Many Traffic Streams Converging from Different Sources
- By Making Voice Packets “Wait in Line,” Delay Between Packets Can Vary
- Network QoS Required for Every Connection/Link

## Discard

- Data Networks Address Congestion by Discarding Packets
  - Typical Algorithm is Relatively Random
  - Modern Algorithms Weight Packet Lengths, Other Factors
- Loss Causes Speech Clarity to Degrade (Static, Choppy Speech)
- Network QoS Settings Can Reduce/Minimize Loss, but Required for Every Link

## Echo

- Some Echo is Necessary to Maintain Call Quality
- Additional Echo May be Injected
  - Digital to Analog Conversions
  - Inappropriate Configuration of Calling Platforms
  - Bad Headset Selection
- Usually Controlled Through Selection and Configuration of Devices

## An Important Safety Tip

- Increasing Bandwidth Rarely Results in Long-Term Quality Improvements
  - Typically only Addresses Issues with Loss Effectively
  - Data Applications Tend to “Discover” Available Bandwidth and Find Ways to Fill It
  - Will Not Resolve (And May Actually Worsen) Processor or Memory Issues
- Quality of Service Usually Handles Issues More Effectively, But...
  - ...Don't View QoS as a Guarantee
  - ...Look at QoS as an “Insurance Policy”

## When You Address Quality

- Don't Get Lost in the Metrics – It's About the User Experience
  - Network Parameters can Provide Threshold Alerts, Which Are Useful
  - If You Haven't Correlated Performance Parameters With User Opinions, You May Not Be Watching for the Right Things
- Make Sure to Budget for Updated Network Management Tools That Can Report On Voice Quality and Metrics
- Carefully Evaluate the Tools That are Right for You:
  - If Voice is a "Mission Critical" application, you probably want flow-based monitoring of some form
  - If Voice is important, but not critical, network metrics may be sufficient
  - Remember that the platform is as important as the data gathered and reported.

## One Last QoS Thought

- Under the Right Conditions, One More Call Degrades All Communications
  - Heavily Congested Links
  - “Hard” Bandwidth Reservations
  - Overloading Buffers Causes Excessive Packet Loss
- Evaluate Availability, Utility of Call Admission Control (CAC)
  - Only allows calls to be placed when conditions are “right.”
  - May redirect calls to alternative routes
  - Based on the theory that quality is more important than quantity
- Engineer for Busy Hour Before Enabling CAC

## How Can I Tell We're Ready – Data

- Before Moving Forward With Implementation, Evaluate Existing Environment
  - How old is your network hardware?
  - What are the capabilities of operating systems?
  - How much traffic are you currently carrying?
  - What are the capabilities of WAN connections?
- Assess Existing Capabilities as Best You Can Before Going to the Market



## Basics of Data Network Assessments

- Manufacturers/VARs Normally Require an Assessment Prior to Implementation
  - Verify QoS Capabilities of Hardware
  - Verify Configurations
  - Confirm PoE Capabilities
  - Upsell Possibilities
- Recommendation – Don't Turn Down the Assessment
  - Provides a “Get out of Jail Free” card to the Manufacturer/VAR
  - Often gets to a level of detail that's greater than internal assessments
  - Frequently identifies new and useful features you don't know about or don't have (but really do want)

## What Your Data Network Should Support

### Key Hardware Needs

- Redundant Links to Call Servers
- PoE (Preferably 802.3af)
- UPS Systems for Some Coverage
- Hardware that is Currently Supported/Shipping

### Key Software Needs

- Support for DiffServ (IETF)
- Support for 802.1q (IEEE)
- Support for 802.1p (IEEE)
- Multiple Queues per Port (to address QoS needs)
- Ability to load-balance, re-route around outage
- Reliable, recent, supported software version

## General Rules for Data Network Assessments

- Don't Get Up-sold Without a Reason
  - Most hardware purchased within 3-5 years can support IPT
  - Lack of PoE normally drives significant upgrade costs
  - Verify that software upgrades won't fix identified issues
- Be Prepared for Some Capital Costs
  - Uninterruptible power supplies
  - End of life hardware/software
- Don't Waste That Capital
  - Gigabit Ethernet to the Desktop is Almost Always Unnecessary
  - Gigabit Ethernet to the Core is Almost Always Useful
  - 10Gbps Ethernet Purchases Should Probably be Out of the Question

## General Rules for Data Network Assessments

- When You Get the Report
  - Read it – many of our clients don't review in detail
  - Review it – decide which points might be valid and which need more information
  - Research it – verify points of contention and/or findings
- Act on the Findings
  - Many of our “firefighting” clients didn't follow the recommendations provided
  - Many of the problems encountered early in implementation are a result of failing to follow assessment recommendations
- Remember that Assessments Tend to be (IPT) Vendor Specific

## I Need a Voice Assessment?

- Most “Boilerplate” IPT Plans Don’t Include a Voice Assessment
  - Assumed that voice needs will be addressed during implementation
  - Focus is on proving out overall network to support IPT in general
- Why You Want a Voice Assessment
  - You want to understand your call flows and busy hour needs
  - You want to make sure you understand all of the impacted devices
  - You want to understand the features that you currently use so they don’t get missed.
  - You want to verify all of the “special situations” in your network

## General Rules for Voice Assessments

- Make Sure You Analyze Calling Patterns
- Verify Phone Configurations and Line Appearances
- Understand What Connects to Your Existing Phone System, Why, and How
- Understand User Groups and Needs
- Evaluate Call Flows Through Your Voice Network
  - What is working today?
  - What do people want to change?
- Verify Call Coverage Requirements and Needs (Particularly for High Profile Users)

## When You Get the Voice Assessment

- Translate Features from “Vendor-Speak” to Functional Requirements
  - Don’t use the marketing term, use a functional description
  - Prepare scenarios that your environment requires
- Make Sure Calling Patterns are Well Described
- Leverage the Assessment to do a Feature Survey
- Break Feature Requirements into Prioritized Groups

## Now That You've Got Both Assessments

- Merge the Data as Best You Can
  - Will calling patterns overload certain links?
  - Does overlaying the data reveal new single points of failure?
  - Are you planning reliability “right” for what the assessments reveal?
- With Sufficient Detail, Look for Ways to Leverage Technology Better
  - Do you need strong multicast capabilities?
  - Do call durations indicate a use for unified communications?
  - Does an overlay indicate anything “interesting” about particular user groups?



## What's "Real" About Cost Savings?

- Most IPT Vendors Will Focus on Cost/TCO
- Take a "Trust but Verify" Approach to TCO Tools/Analysis
  - Tools tend to be focused on particular areas
  - Don't trust a tool if you can't review the formulas it's using
  - Set your own TCO requirements/parameters and run an independent analysis
- The Truth – You Can See Positive TCO, But It's Not Automatic

## What's Real About MAC Costs

- Most Frequently Cited Cost Savings
- Real Savings for Many MAC Activities
  - User can relocate phone without technician required
  - Depending on system, adding new instruments may also be significantly simplified
- MAC Activities Can Still Incur Costs
  - Moves often involve new/changed line appearances
  - Moves often involve new/upgraded handsets
  - Moves may require updates to features
- Reality (That We've Seen) – MAC Costs Drop, but Often by Less Than Forecast

## What's Real – Operations Cost Savings

- Promise is Greater Efficiency and Utility from Technical Staff and Systems
  - Merged support staff assumed to be smaller than different groups
  - Expectation that “self-service” applications will reduce reliance on staff
  - Assumption that centralized network monitoring interfaces will simplify management and problem solving
- In the First Year of Many Deployments, These Savings Often Aren't Realized

## What's Real – Operations Cost Savings

- To Realize Operating Cost Savings
  - Approach merging support groups carefully
    - Don't let Data Group "Win by Default"
    - Don't let all your voice talent walk out the door
  - Update processes as you plan deployment
    - Planning processes (in particular) are often quite different
    - Take yourself from the Help Desk call to closing the ticket
- Most Important – Be Prepared to Invest
  - Staff Training (Formal and OJT)
  - Network Management Tools
  - Time to Establish Effective Team Communications

## Please Don't Expect

- Don't Count on Any Reduction in Phone Bills Unless
  - Very Heavy International Usage
  - Very Heavy Inter-Office Calling Involving Long Distance
  - You Have Exceptional Opportunities for Toll Bypass
  - You've Negotiated a Terrible Contract for Voice Services
- Current Costs from Carriers Make Significant Savings on Usage Extremely Unlikely

## What's Real – Application Cost Savings

- If You Only Think of IPT Deployment, You'll Miss the Benefits of New Applications
  - Will Unified Messaging Benefit You?
  - Are you currently using an Auto Attendant?
  - Are enhanced applications for your system available?
  - Can you leverage third-party systems more effectively?
  - How can you leverage Presence?
- Don't "Just" Replace the Box – Take the Time to Look at How You Can Use It Better

## So Why Change to IP Telephony?

- Doing IP Telephony Right Can Reduce Costs
  - Operational Costs
  - Greater End-User Efficiency
  - Access to New Applications and Communications Methods
- Doing IP Telephony Creates New Communications Opportunities
  - Presence is Real, and Only Getting Better
  - Usually Simplifies Developing New Applications That Leverage Voice
  - Great Flexibility and Scalability
  - New Carrier Services Coming

## Keep These Things In Mind

- Don't Focus on the Technology, Focus on How You Can/Will Use It
- To Recognize TCO, Don't Forget Processes and Organizational Issues
- Have Assessments Done and Don't Ignore the Findings
- If the Data Network Isn't "Voice Ready," Your Deployment Will (Eventually) Have Issues
- Remember – You're Doing This to Provide Service to Your Users



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## QUESTIONS?

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